**Mounting the engine & swivel**

Raise the engine cradle (with the winch) to chest height and place the engine/gearbox in the cradle with the sparkplug to the front.

Secure with four $\frac{1}{4} \times 1\frac{1}{4}$" bolts and lock nuts. Place small flat washers under each bolt head.

Slip the swivel and ratchet assembly onto the gearbox output shaft and secure with the clevis pin and clip. Mount the swivel brace through the hole in the engine mounting plate and loop the end over the swivel inlet port. Secure with a $\frac{1}{4}$" nut on top.